



KUNSHI INDUSTRY COMPANY LTD.

410, SUNWOO BLDG, SEOCHO-DONG, SEOCHO-GU, SOUTH KOREA

email : info@kicoltd.kr

KI-2000BR/ KI-8005 WATERPROOF AND MOISTURE PERMEABLE PU

	ITEM	WEIGHT RATIO	CONDITION
BASE	PU: KI-2000BR	100	
	MEK	5 ~10	Knife 2.0 ~2.5m/m
	NA-75	3 ~4	110°C~130°C
	SA-55	3 ~4	Speed 15 ~20m/min
	SA-10	2~3	
TOP	ITEM	WEIGHT RATIO	CONDITION
	PU: KI-8005	100	
	MEK	5~10	Knife 3.0~3.5m/m
	SA-10	0.5	130°C~160°C
	COLOR	Appropriate amount	

Process

W/R →Cire →Coating →Tenter

If there is no Tenter,there must be sufficient temperature condition and curing time.